

PRINT TECHNICAL GUIDELINES

print technology	Offset
colors	
number of colors	6
line thickness minimum printable	
one color	0,1 mm
negative/more than one color	0,25 mm
font size minimum printable	
sans-serif, one color	3 pt
serif, one color	4 pt
sans-serif, negative or more than one color	6 pt
serif, negative or more than one color	8 pt
trapping	
	0,1 mm
dot gain	
40%	12-18%
80%	18-20%
hminimum printable dot	
first printed dot	1%
tonal range	98%
barcode	
magnification (min - max)	0.8 ÷ 2.0
total ink coverage (TIL, TAC)	
substrate coated, glossy, matt and substrates GC1 i GC2	300%
uncoated white and whitened	280%
foil	
ruling	
	150 lpi - uncoated paper 175 lpi - coated paper

Document with minium 3mm bleed, for projects under the corrugated board min 5mm. Print to cut \crease - min. 5 mm
If the work contains texts as font, please attach them or convert fonts to curves. Resolution of the images 300 dpi.
PDF files accept where they are correctly prepared for printing. According to specifications.

resolution: 2540 dpi
dot shape: smooth elliptical, classic AM

software

file types:

- Esco PackEdge 7.3
- Adobe Illustrator (CS6)
- Adobe Photoshop (CS6)
- Adobe Indesign (CS6) - multipage documents

we do not accept files:

- QuarkXpress
- ArtPro